

轻型钎具



山东洛克曼钻具有限公司

钻头上有硬质合金，硬质合金是由碳化钨和钴构成的。修磨合金时会产生粉尘和烟雾，其中含有可吸入或吞食的有害物质，或与皮肤或眼睛接触的有害物质。不要吸入灰尘。戴防护手套、防护服和护眼。如果通气不充分，戴上呼吸保护装置。特别要避免干磨。

钻头装配

- 设备转动时不要触碰。
- 在安装或拆卸钻头之前，必须停止钻杆转动。
- 按照现场说明隔离旋转电机。
- 当心钻头和钻杆之间的夹点。

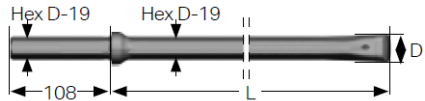
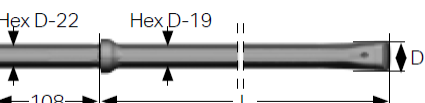
手持式轻型钻杆钻头

H19 (3/4") 整体钎

DIMENSIONS

PART NO.

mm ft in mm in

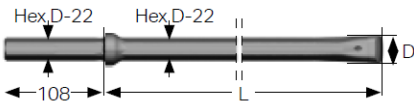
Shank 19x108mm(3/4"x4 1/4")						
	400	1'	4"	29	1 9/64"	240429
	800	2'	7"	28	1 7/64"	240828
	1200	3'	11"	26	1 1/32"	241226
	1600	5'	3"	27	1 1/16"	241627
	2400	7'	10"	26	1 1/32"	242426
Shank 22x108 mm (7/8"x4 1/4")						
	400	1'	4"	24	15/16"	280424
	400	1'	4"	29	1 9/64"	280429
	800	2'	7"	28	1 7/64"	280828
	1600	5'	3"	27	1 1/16"	281627

H22 (7/8")整体钎

DIMENSIONS

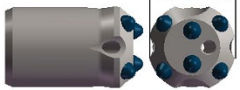
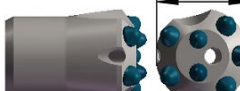
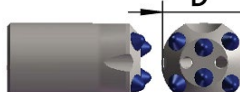
PART NO.

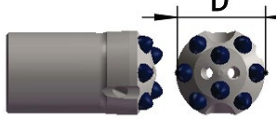
mm ft in mm in

Shank 22x108mm(7/8"x4 1/4")						
	800	2'	7"	34	1 11/32"	140834-65
	1600	5'	3"	33	1 19/64"	141633-65
	2400	7'	10"	32	1 1/4"	142432-65
	3200	10'	6"	31	1 7/32"	143231
	4000	13'	1"	30	1 3/16"	144030
	4800	15'	9"	29	1 9/64"	144829
	5600	18'	4"	28	1 7/64"	145628-50
	6400	21'		27	1 1/64"	146427-50
	7200	23'	8"	26	1 1/32"	147226-50
	800	2'	7"	40	1 37/64"	140840-65
	1600	5'	3"	39	1 17/32"	141639-65
	2400	7'	10"	38	1 1/2"	142438-65
	3200	10'	6"	37	1 29/64"	143237-65
	4000	13'	1"	36	1 27/64"	144036-65
	4800	15'	9"	35	1 3/8"	144835-65
	5600	18'	4"	34	1 11/32"	145634-65
	6400	21'		33	1 19/64"	146433-65
	7200	23'	8"	32	1 1/4"	147232-65
	400	1'	4"	34	1 11/32"	140434-65
	800	2'	7"	33	1 19/64"	140833-65
	1200	3'	11"	32	1 1/4"	141232-65
	1600	5'	3"	31	1 7/32"	141631
	2000	6'	7"	30	1 3/16"	142030
	600	2'		41	1 5/8"	140641-65
	1200	3'	11"	40	1 37/64"	141240-65
	1800	5'	11"	39	1 17/32"	141839-65
	2400	7'	10"	38	1 1/2"	142438-65

锥形 12° 钎头

BITS	FLUSHING HOLE,MM	BUTTONS MM	ANGLE	DIMENSIONS D	PART NO.
	Front No Size	Gauge No Size	Front No Size	Gauge No Size	mm in

Button bit								
	1x4	1x4	2x7	4x7	35	28	1 1/8"	954228-B
	1x4	1x4	2x7	4x7	40	32	1 1/4"	954232-B
	1x4	1x4	2x7	4x8	40	35	1 3/8"	954235-B
	1x5	1x5	2x7	4x9	40	38	1 1/2"	954238-B
	1x4	1x4	2x7	5x7	40	32	1 1/4"	955232-B
	1x4	1x4	2x7	5x8	40	35	1 3/8"	955235-B
	1x5	1x5	2x7	5x9	40	38	1 1/2"	955238-B
	1x4	1x4	2x7	5x7	40	32	1 1/4"	755232-B
	1x4	1x4	2x7	5x8	40	35	1 3/8"	755235-B
	1x5	1x5	2x7	5x9	40	38	1 1/2"	755238-B
	1x4	1x4	2x7	5x7	40	32	1 1/4"	775232-B
	1x4	1x4	2x7	5x8	40	35	1 3/8"	775235-B
	1x5	1x5	2x7	5x9	40	38	1 1/2"	775238-B
	1x4	1x6	2x7	5x7	35	33	1 9/64"	774433-B
	1x5	1x5	2x7	5x7	35	35	1 3/8"	774435-B
	1x5	1x5	2x7	5x9	35	38	1 1/2"	774438-B
	1x6	1x6	2x8	5x9	35	40	1 37/64"	774440-B
	2x4	1x4	2x7	4x7	35	28	1 1/8"	774228-B
	2x4	1x4	2x7	4x7	40	32	1 1/4"	774232-B
	2x4	1x4	2x7	4x8	40	35	1 3/8"	774235-B
	2x5	1x5	2x7	4x9	40	38	1 1/2"	774238-B

	2x4	1x4	2x7	6x7	40	32	1 1/4"	955432-B
	2x4	1x4	2x7	6x8	40	35	1 3/8"	955435-B
	2x5	1x5	2x7	6x9	40	38	1 1/2"	955438-B

H22 锥形 12° 钎杆

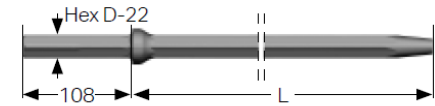
DIMENSIONS

PART NO.

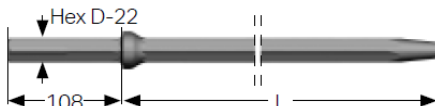
RODS

mm ft in mm in

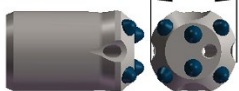
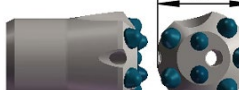
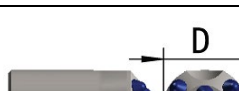
Tapered rod, shank 22×108, carburized

	610	2'		22	7/8"	706106-11
	1220	4'		22	7/8"	706112-11
	1830	6'		22	7/8"	706118-11
	2000	6'	7"	22	7/8"	706120-11
	2440	8'		22	7/8"	706124-11
	3050	10'		22	7/8"	706131-11
	3200	10'	6"	22	7/8"	706132-11
	3660	12'		22	7/8"	706137-11

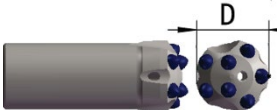
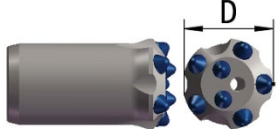
Tapered rod, shank 22×108, HF-hardened – For surface drilling

	2400	8'		22	7/8"	705124-11
	3200	10'	6"	22	7/8"	705132-11
	4000	13'	1 1/2"	22	7/8"	701140-11
	4400	14'	5"	22	7/8"	701144-11
	4800	15'	9"	22	7/8"	701148-11
	5600	18'	4 1/2"	22	7/8"	701156-11
	6400	21'	-	22	7/8"	701164-11
	7200	23'	7 1/2"	22	7/8"	701172-11
	8000	26'	3"	22	7/8"	701180-11

H22 锥形 11° 钎头

BITS	FLUSHING		BUTTONS		ANGLE	DIMENSIONS		PART NO.
	HOLE,MM		MM			D		
	Front	Gauge	Front	Gauge		mm	in	
	No Size	No Size	No Size	No Size				
Button bit								
	1x4	1x4	2x7	4x7	35	28	1 1/8"	764228-B
	1x4	1x4	2x7	4x7	40	32	1 1/4"	764232-B
	1x4	1x4	2x7	4x8	40	35	1 3/8"	764235-B
	1x5	1x5	2x7	4x9	40	38	1 1/2"	764238-B
	1x4	1x4	2x7	5x7	40	32	1 1/4"	785232-B
	1x4	1x4	2x7	5x8	40	35	1 3/8"	785235-B
	1x5	1x5	2x7	5x9	40	38	1 1/2"	785238-B
	1x4	1x4	2x7	5x7	40	32	1 1/4"	765232-B
	1x4	1x4	2x7	5x8	40	35	1 3/8"	765235-B
	1x5	1x5	2x7	5x9	40	38	1 1/2"	765238-B
	1x4	1x4	2x7	5x7	40	32	1 1/4"	715232-B
	1x4	1x4	2x7	5x8	40	35	1 3/8"	715235-B
	1x5	1x5	2x7	5x9	40	38	1 1/2"	715238-B
	1x4	1x6	2x7	5x7	35	33	1 9/64"	764433-B
	1x5	1x5	2x7	5x7	35	35	1 3/8"	764435-B
	1x5	1x5	2x7	5x9	35	38	1 1/2"	764438-B
	1X6	1X6	2X8	5X9	35	40	1 37/64"	764440-B
	2x4	1x4	2x7	4x7	35	28	1 1/8"	724228-B
	2x4	1x4	2x7	4x7	40	32	1 1/4"	724232-B
	2x4	1x4	2x7	4x8	40	35	1 3/8"	724235-B
	2x5	1x5	2x7	4x9	40	38	1 1/2"	724238-B
	2x4	1x4	2x7	6x7	40	32	1 1/4"	775432-B
	2x4	1x4	2x7	6x8	40	35	1 3/8"	775435-B
	2x5	1x5	2x7	6x9	40	38	1 1/2"	775438-B

H22 锥形 7° 钎头

BITS	FLUSHING		BUTTONS		ANGLE	DIMENSIONS		PART NO.
	HOLE,MM		MM			D		
	Front	Gauge	Front	Gauge		mm	in	
No Size								
Button bit								
	1x4	1x4	2x7	5x7	35	28	1 1/8"	885228-B
	1x4	1x4	2x7	5x7	40	32	1 1/4"	885232-B
	1x4	1x4	2x7	5x8	40	35	1 3/8"	885235-B
	1x5	1x5	2x7	5x9	40	38	1 1/2"	885238-B
	1x4	1x4	2x7	5x7	40	33	1 1/4"	885233-B
	1x4	1x4	2x7	5x8	40	36	1 3/8"	885236-B
	1x5	1x5	2x7	5x9	40	38	1 1/2"	885238-B
	1x4	1x6	2x7	5x7	35	33	1 9/64"	884433-B

R25 (1") 钎头

BITS	FLUSHING		BUTTONS		ANGLE	DIMENSIONS		PART NO.
	HOLE,MM		MM			D		
	Front	Gauge	Front	Gauge		mm	in	
	No Size	No Size	No Size	No Size				
Button bit, type52								
	1x5	1x6	2x7	5x7	45	33	1 5/16"	S735233-R25
	1x4	1x6	2x7	5x9	30	35	1 3/8"	S735235-R25
	1x5	1x6	2x7	5x9	30	37	7/16"	S735237-R25
	1x6	1x6	2x7	5x8	40	35	1 3/8"	R735235-R25
	1x6	1x6	2x7	5x9	35	38	1 1/2"	R735238-R25

	1x6	1x6	2x7	5x9	35	38	1 1/2"	S735238-R25
	1x6	1x6	2x8	5x9	35	41	1 5/8"	S735241-R25
Button bit, type53								
	3x4.5	-	3x8	6x9	40	45	1 3/4"	R735345-R25
	3x4.5	1x4.5	3x8	6x10	30	48	1 7/8"	S735348-R25

R28 (1 1/8") 钎头

BITS	FLUSHING HOLE,MM	BUTTONS MM	ANGLE	DIMENSIONS D	PART NO.
	Front No Size	Gauge No Size	Front No Size	Gauge No Size	mm in

Button bit, type52								
	1x5	1x6	2x7	5x9	30	37	7/16"	S735237-R28
	1x6	1x6	2x7	5x9	35	38	1 1/2"	R735238-R28
	1x6	1x6	2x7	5x9	35	38	1 1/2"	S735238-R28
	1x6	1x6	2x8	5x9	35	41	1 5/8"	S735241-R28
	1x6	1x6	2x8	5x10	35	43	1 11/16"	S735243-R28

R32(1 1/4") 钎头

BITS	FLUSHING HOLE,MM	BUTTONS MM	ANGLE	DIMENSIONS D	PART NO.
	Front No Size	Gauge No Size	Front No Size	Gauge No Size	mm in

Button bit, type52								
	1x6	1x6	2x8	5x9	35	41	1 5/8"	S735241-R32
	1x5	2x6	2x9	5x10	35	43	1 11/16"	S735243-R32
	1x5	2x6	2x9	5x11	30	45	1 3/4"	S735245-R32
	1x6	2x7.5	2x9	5x11	35	48	1 7/8"	S735248-R32
	1x6	2x7.5	2x10	5x12	35	51	2"	S735251-R32

Button bit, type53/16								
	3x4.5	1x4.5	3x8	6x9	30	43	1 11/16"	R735343-R32
	3x4.5	1x4.5	3x8	6x10	30	45	1 3/4"	R735345-R32
	3x4.5	1x4.5	3x8	6x10	25	45	1 3/4"	S735345-R32
	3x5	1x5	3x9	6x10	30	48	1 7/8"	R735348-R32
	3x5	1x5	3x9	6x10	30	48	1 7/8"	S735348-R32
	3x6	1x6	3x9	6x10	40	51	2"	R735351-R32
	3x6	1x6	3x9	6x10	35	51	2"	S735351-R32
	3x6	1x6	3x10	6x11	35	57	2 1/4"	S735357-R32
	3x7	-	3x11	6x12	35	64	2 1/2"	S735364-R32

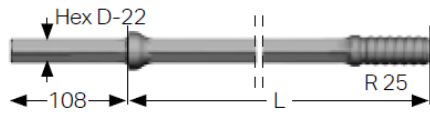
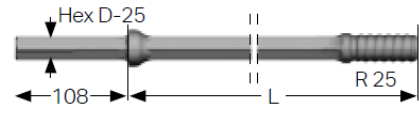
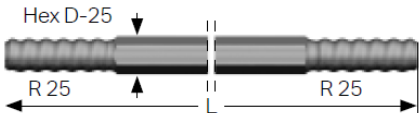
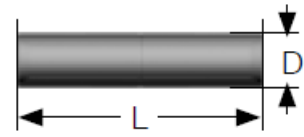
Button bit, type54								
	2x6	2x6	2x9	6x9	40	43	1 11/16"	R735443-R32
	2x6	2x6	2x9	6x10	35	45	1 3/4"	R735445-R32

DIMENSIONS

PART NO.

RODS

L mm ft in mm in

Shank adapter / rod, Hex 22 × R25						
	255			22	7/8"	8026103-11
	800	2'		22	7/8"	8026108-11
	1000	3'		22	7/8"	8026110-11
Shank adapter / rod, Hex 25 × R25						
	2400	7'	10"	25		8027124-30
	3735	12'	3"	25		8027137-30
Extension rod, R25 – Hex 25 – R25						
	1220	4'		25		522312-20
	1525	5'		25		522315-20
	1830	6'		25		522318-20
	2435	8'		25		522324-20
Coupling sleeve, R25						
	160		61/4"	35	13/8"	923335-

TM

